

Our Mission

To provide products and services to South Dakota governmental entities, federal agencies, non-profit organizations and state employees. To provide work opportunities for inmates, preparing them for successful return to their communities.

Our workforce consists of civilian employees that supervise specially-trained inmates working in our shops located at the South Dakota State Penitentiary in Sioux Falls, Mike Durfee State Prison in Springfield, and the South Dakota State Women's Prison in Pierre.

We are committed to providing valuable job skills and a positive work experience for our inmate workforce. The skills they learn and work ethic developed will enable them to provide for themselves and their families.



BUSINESS HOURS

Monday - Friday
7:30 AM - 10:30 AM
11:30 AM - 3:30PM

For more information contact:

Pat Gacke
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Sioux Falls, SD 57117
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Or visit our website:
doc.sd.gov/adult/industry

Printed by Pheasantland Industries at the
South Dakota State Penitentiary.

BRAILLE & GRAPHICS UNIT



PHEASANTLAND INDUSTRIES

OVERVIEW

In 1984, the South Dakota Department of Corrections and the South Dakota State Library teamed up to develop a braille transcription unit at the South Dakota State Penitentiary. Today, our facility has evolved into one of the best in the nation for the production of reading and instructional materials for the visually impaired.

OUR STAFF

Our transcribers are nationally certified through the Library of Congress before they produce any materials. Some have certifications in advanced codes and NBA Textbook Formats.

Our graphic artists also complete an extensive training program that is designed around the latest techniques and guidelines developed by BANA and the leaders in the field.

TRANSCRIPTIONS

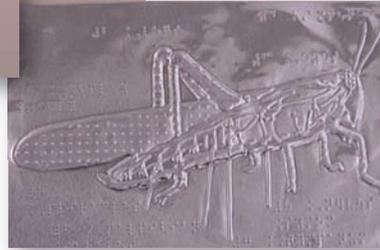
Specializing in the production of textbooks, our facility produces materials for kindergarten up through college level. Our products contain all relevant tactile graphics to give the reader as much information as possible.

In addition to textbooks, we also transcribe other materials such as novels, menus, newsletters, and standardized tests. If it requires transcribing, we can produce it.

Products & Services



A tactile reproduction of the muscles and their movement in a human arm.



A tactile reproduction of a grasshopper.

TACTILE GRAPHICS

We offer a full service tactile graphics department that can produce high-quality graphics for any subject or grade level. Our graphic artists are trained to edit print graphics, choose the effective medium, produce clean tactile representations, and proofread for accuracy and readability. The finished product conveys all information in the fastest, most convenient way for the visually impaired.

Tactile Graphic Products

We have developed useful tools for both the planning and production of tactile graphics. The tooling mat is two-sided for creating varying intensity lines. The braille grid is used to plan the layout of the final braille page. It can be written on with a dry-erase marker.

BINDING

We offer two types of binding options: soft and hard cover. Both have a full color reproduction of the original book cover art (when available). The soft covers use a plastic comb and heavy-duty laminated paper. Hard covers are fully enclosed, spiral bound books that have built-in book marks and book information on the spines. The hard covers are designed to be very durable and for vertical storage on shelves.

EMBOSSING

We emboss files sent to us from other agencies and schools - interpoint or single-sided.

LARGE PRINT BOOKS

Black and white or color options are available. The finished product is enlarged to 11" x 14".



One of our graphic artists working on a project.